Custom UniVest® Barrel Insulation Form

Measuring Procedure (in inches):

Use form below

- The hopper is at the rear of the machine.
- Measure parts of the barrel from the operator's side, starting from the rear.
- Measure from face of the hopper flange to first thermocouple – round to closest whole inch and write it down on the form.
- Continue to measure from thermocouple to thermocouple, moving from rear to front.

- The front blanket width will end with the large diameter barrel (the start of the nozzle adapter).
- Measure the circumference of the barrel for each of the widths identified below. Include all obstructions and projections, such as a junction box. Write this in the Circumference box below.
- Divide the circumference by 3.141 to get the barrel outside diameter. This is the I.D. (inside diameter) of the UniVest® Barrel Insulation.
- Write the I.D. in the diameter box below.

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Round to the n	earest inch:	T/C 1	T/C T	'/C T	/C T	/C	
FRONT	#nA width	#5A width	#4A width	#3A width	#2A width	#1A width	REAR Hopper Flange
	#nB circumference	#5B " e circumference	#4B circumference	#3B circumference	#2B circumference	#1B circumference	
	diameter	diameter	diameter	diameter	diameter	diameter Press#	
Injection Extrusion Dlow Mold Other							
Date:	Quantity	: Phone	e:()		Fax: ()	
Name:				Title:			
Company Nam	e:			Email:			
Address:							
City:			s	tate:		Zip:	

